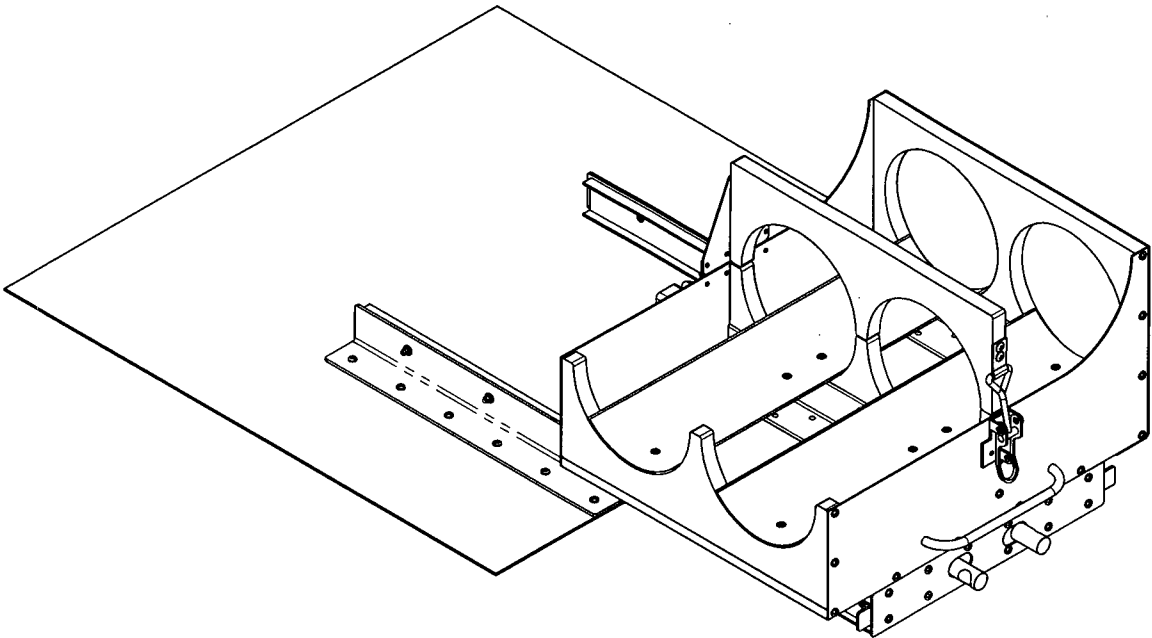


ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	X	D4402-041	OXYGEN SHELF INSTALLATION
2	1	205-031-199-253	SHELF ASSY
3	2	D3622-1	BALL STUD
4	1	D4399-041	OXYGEN UPPER SHELF ASSEMBLY
5	1	D4401-041	OXYGEN LOWER SHELF ASSEMBLY
6	1	D4402-1	OUTER ANGLE, LH
7	1	D4402-2	OUTER ANGLE, RH
8	1	D4402-3	GAS SPRING SUPPORT
9	2	02K3216	DRAWER SLIDES
10	25	80-005-2-8	INSERT
11	1	80-005-4-8	INSERT
12	1	D3552-19	DOOR PROP
13	12	MS21042L3	NUT
14	1	MS21042L5	NUT
15	6	MS24694-S51	SCREW
16	6	MS24694-S52	SCREW
17	25	MS27039-1-08	SCREW
18	12	NAS1149D0363J	WASHER
19	2	NAS1149D0563J	WASHER

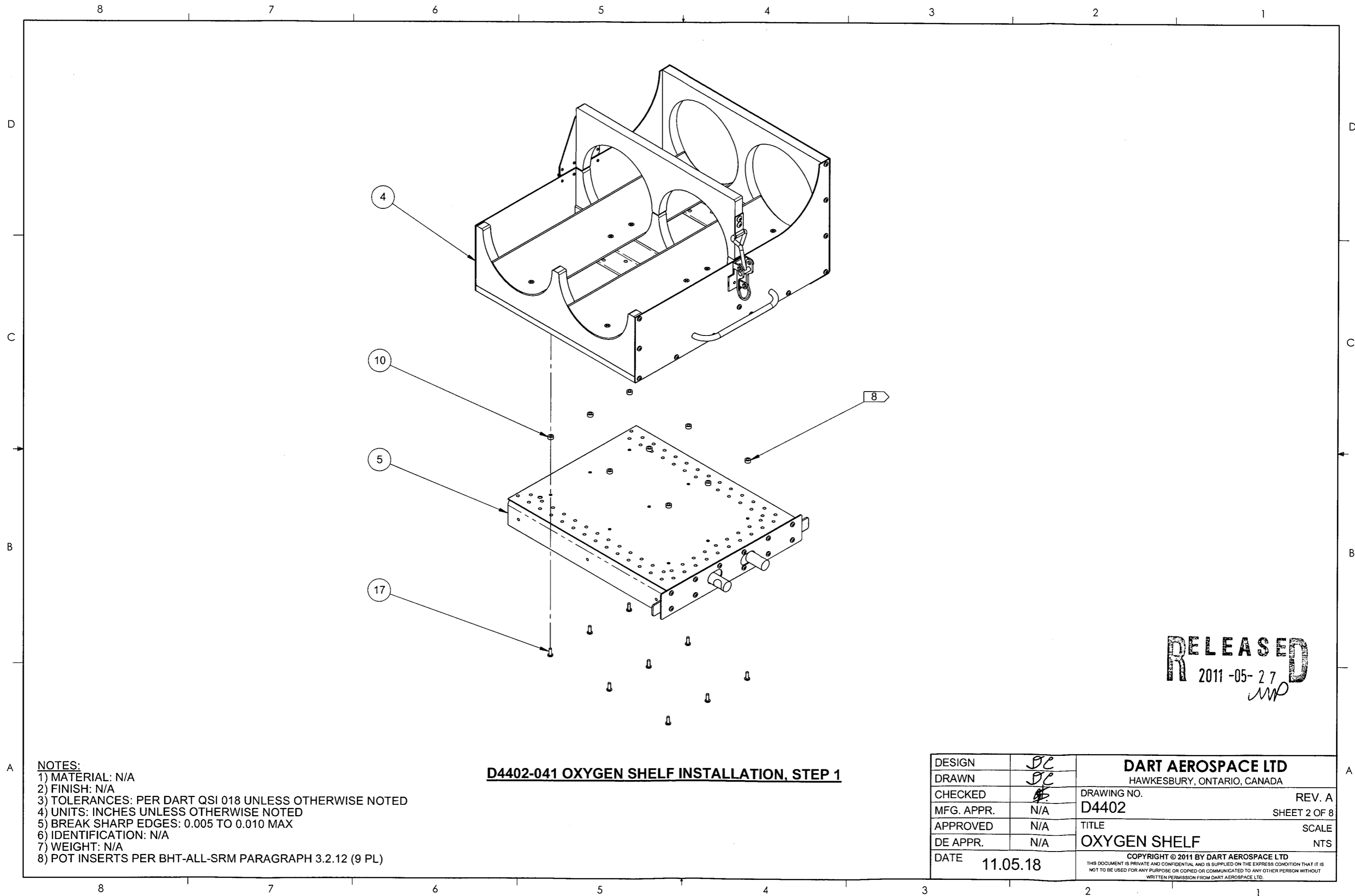


D4402-041 OXYGEN SHELF INSTALLATION

RELEASED
2011-05-27

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 20.10 lbs

A	NEW ISSUE	DC	11.05.18
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4402	SHEET 1 OF 8
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN SHELF	NTS
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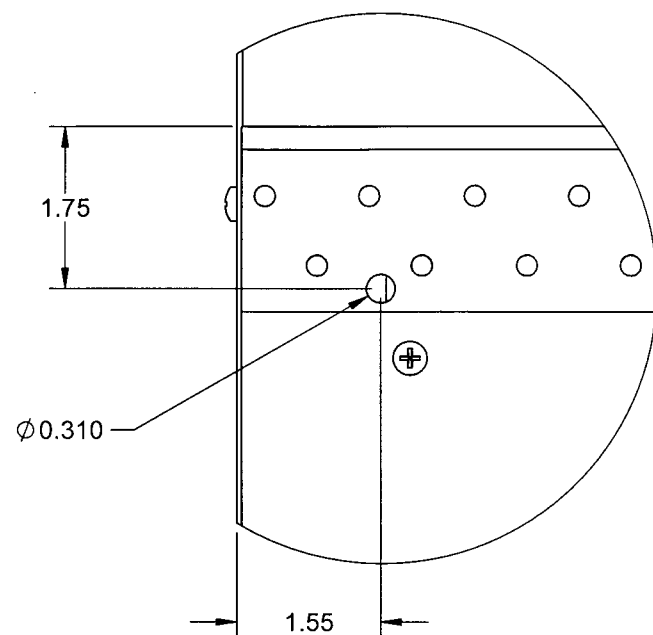
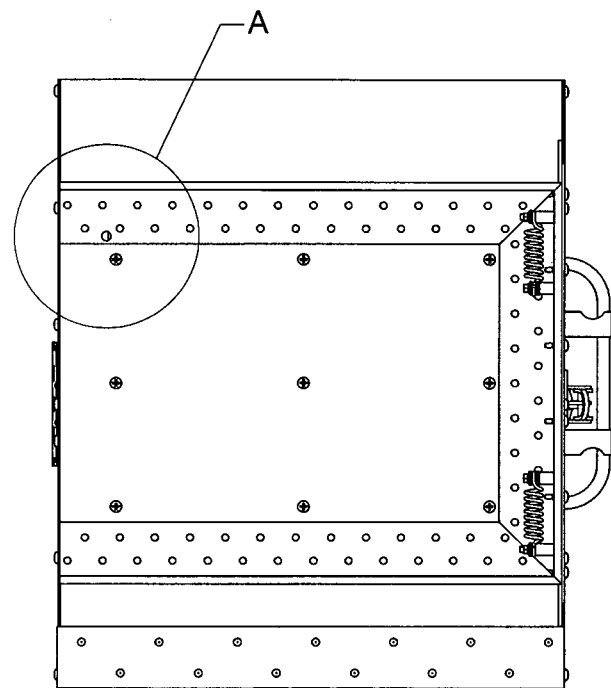


NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: N/A
8) POT INSERTS PER BHT-ALL-SRM PARAGRAPH 3.2.12 (9 PL)

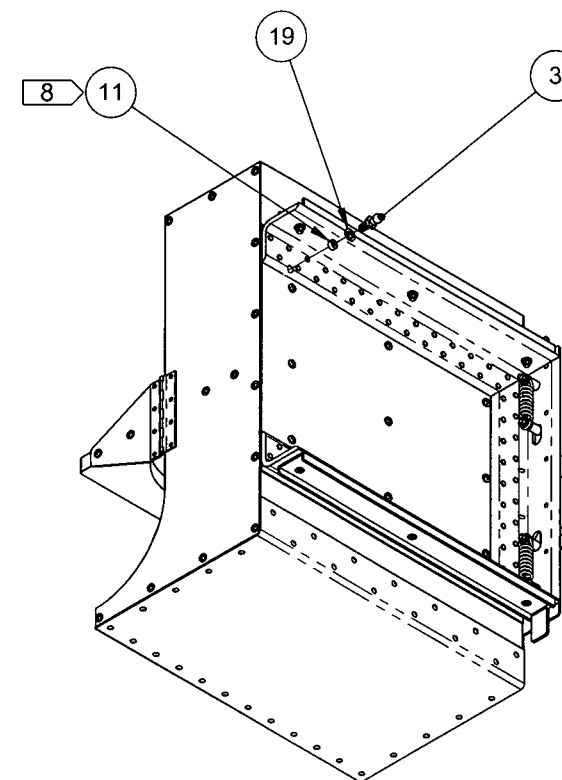
D4402-041 OXYGEN SHELF INSTALLATION, STEP 1

DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4402	SHEET 2 OF 8
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN SHELF	NTS
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MMP



DETAIL A
SCALE 3X



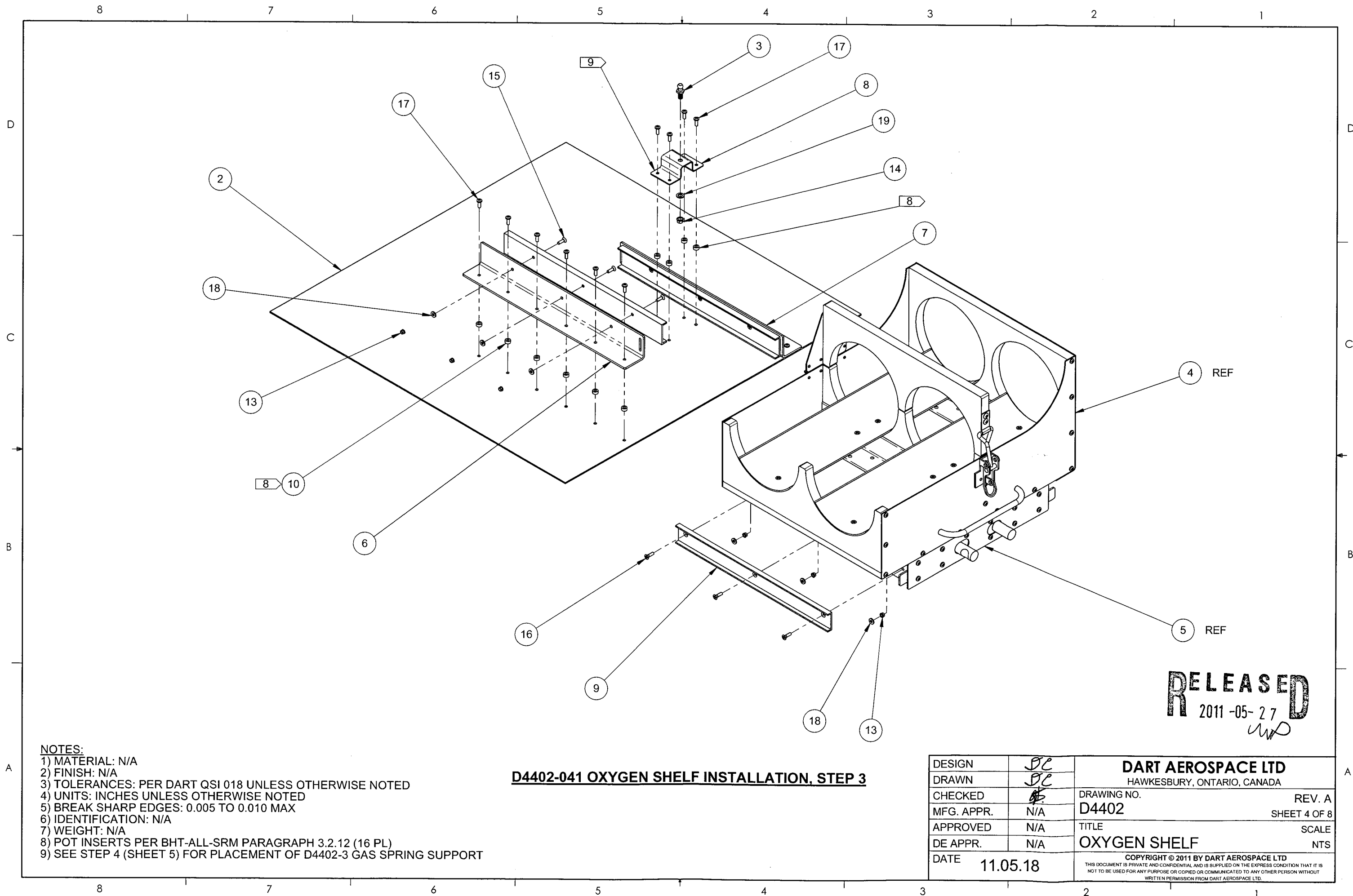
D4402-041 OXYGEN SHELF INSTALLATION, STEP 2

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) POT INSERT PER BHT-ALL-SRM PARAGRAPH 3.2.12 (1 PL)

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2011-05-23
mb

DESIGN	<i>PC</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>PC</i>		
CHECKED	<i>PC</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4402	SHEET 3 OF 8
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN SHELF	NTS
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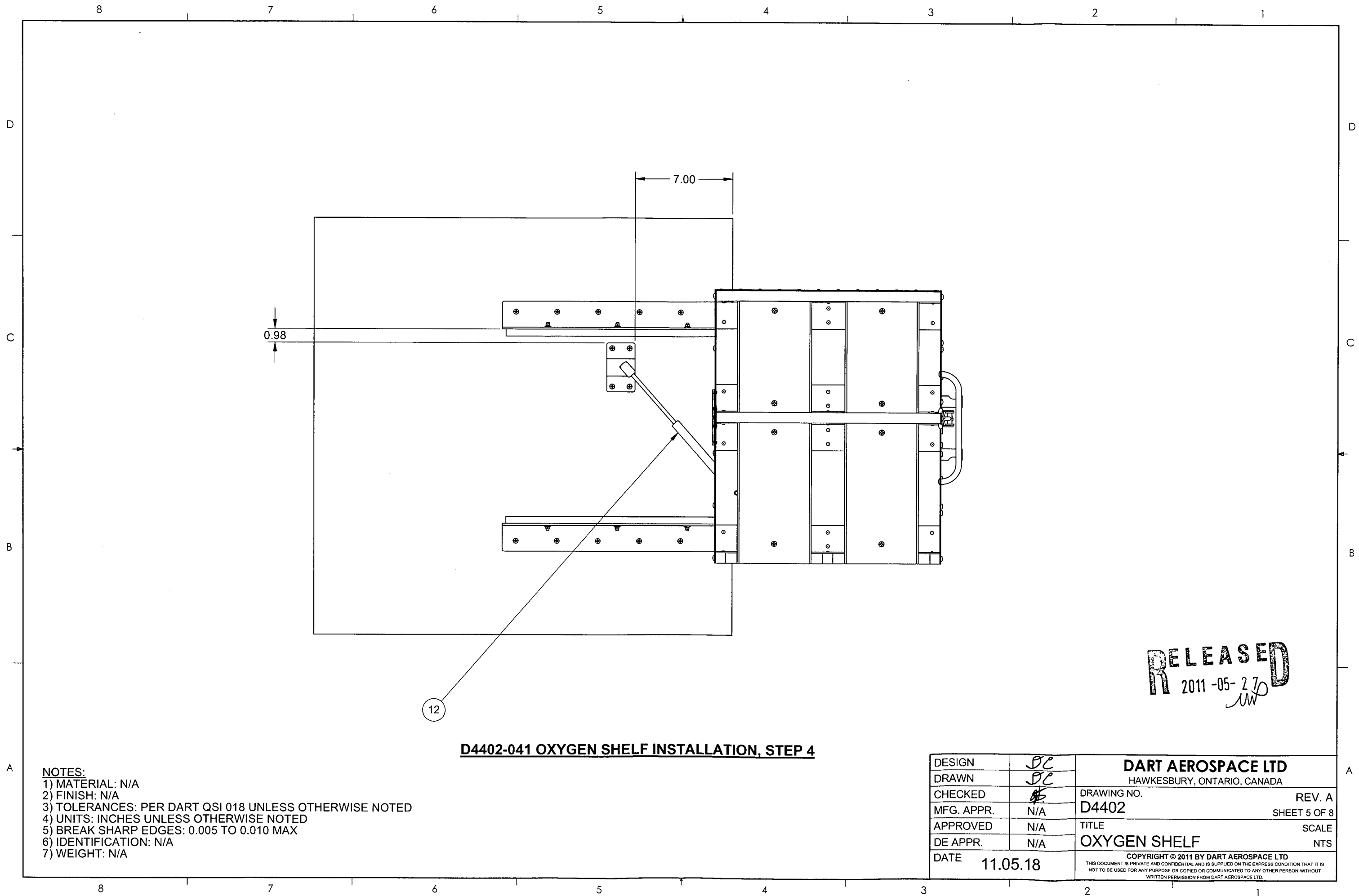


- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) POT INSERTS PER BHT-ALL-SRM PARAGRAPH 3.2.12 (16 PL)
 - 9) SEE STEP 4 (SHEET 5) FOR PLACEMENT OF D4402-3 GAS SPRING SUPPORT

D4402-041 OXYGEN SHELF INSTALLATION, STEP 3

DESIGN	PC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PC		
CHECKED	PC	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4402	SHEET 4 OF 8
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN SHELF	NTS
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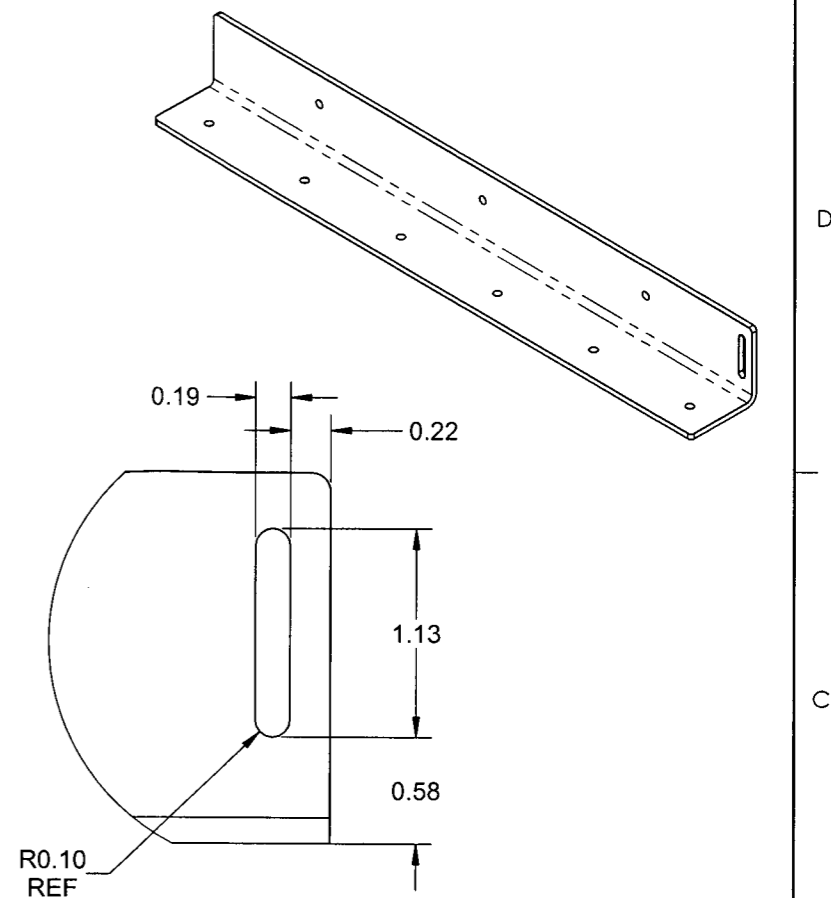
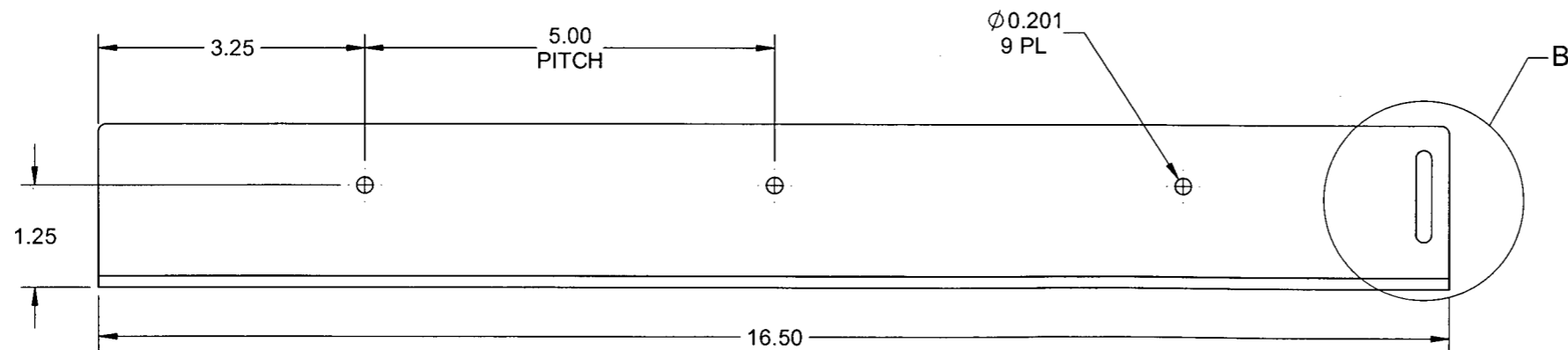
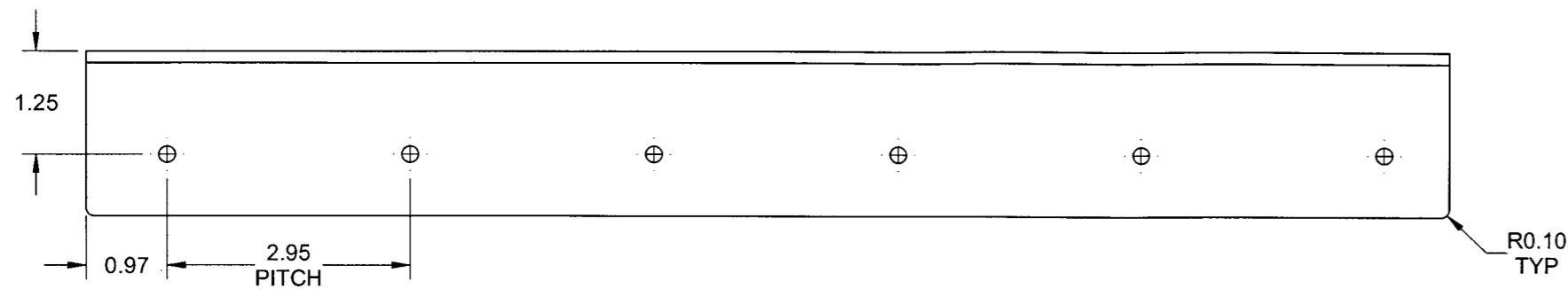


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2011-05-27
JW

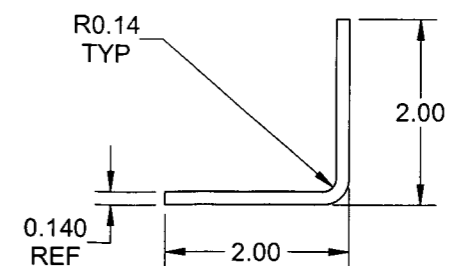
D4402-041 OXYGEN SHELF INSTALLATION, STEP 4

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

DESIGN	PC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PC		
CHECKED	JB	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4402	SHEET 5 OF 8
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN SHELF	NTS
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**DETAIL B
SCALE 1X**



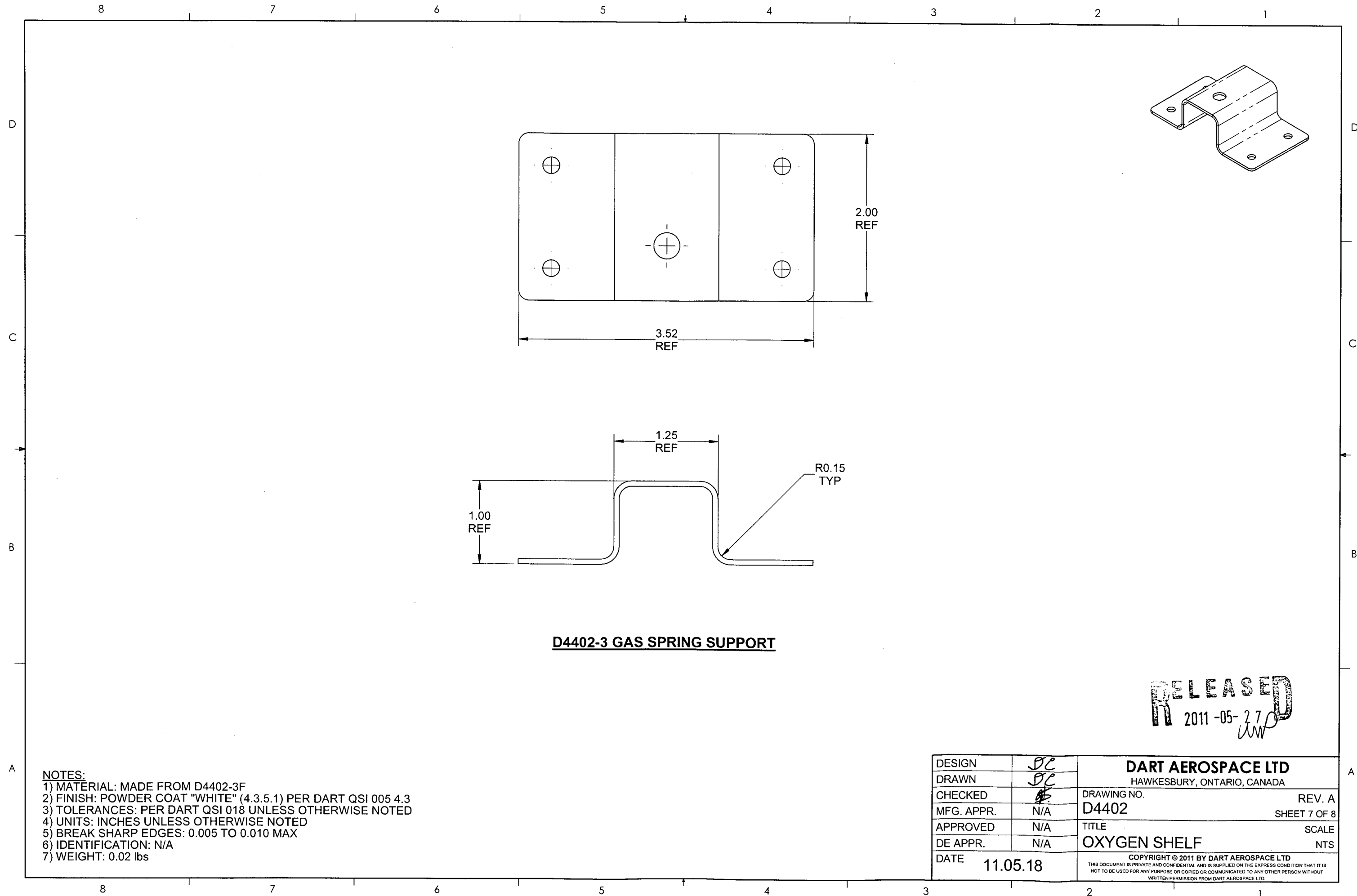
D4402-1 OUTER ANGLE, LH (SHOWN)
D4402-2 OUTER ANGLE, RH (OPPOSITE)

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM ANGLE
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

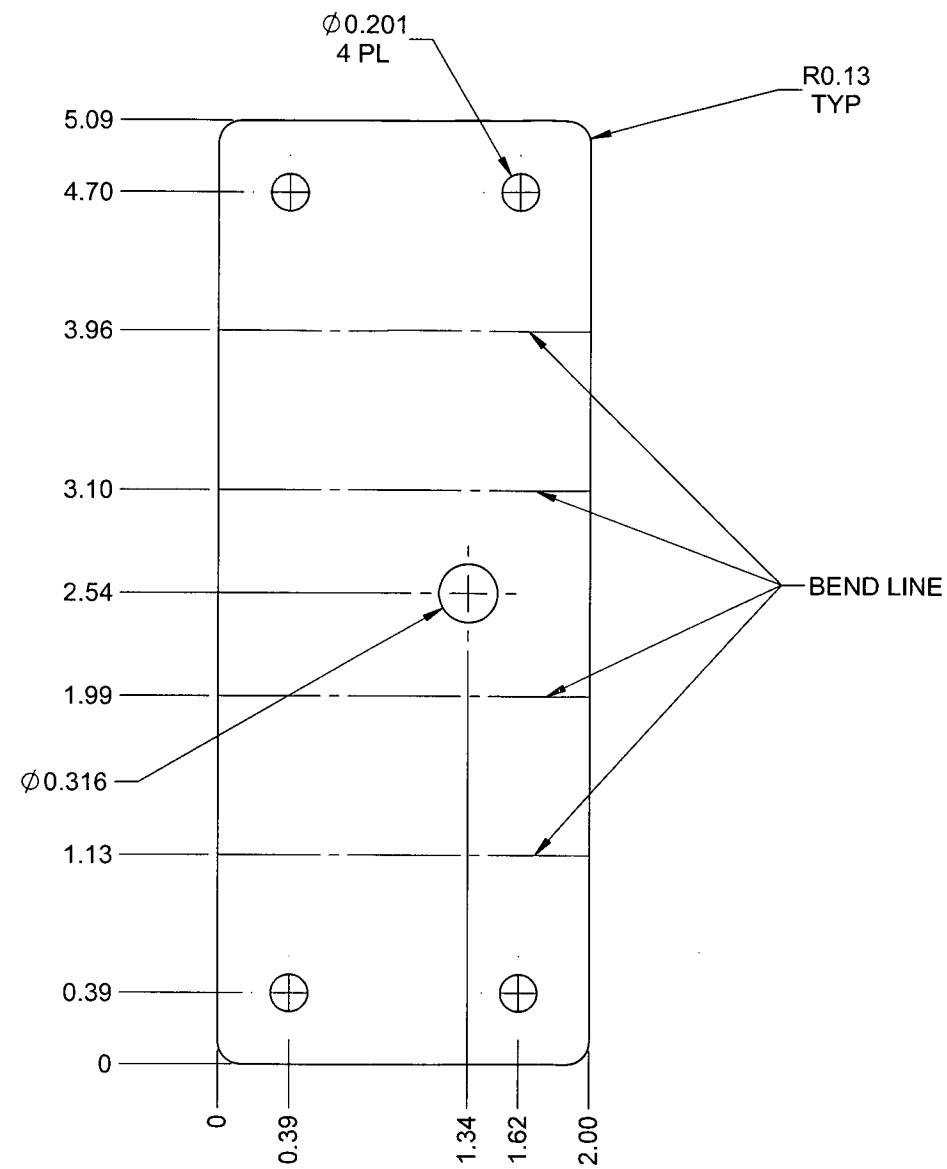
DESIGN	DL	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DL		
CHECKED	DL	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4402	SHEET 6 OF 8
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN SHELF	NTS
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2011-05-23
WJ



NOTES:
1) MATERIAL: MADE FROM D4402-3F
2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.02 lbs

DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	AB	DRAWING NO. D4402	REV. A
MFG. APPR.	N/A		SHEET 7 OF 8
APPROVED	N/A	TITLE OXYGEN SHELF	SCALE
DE APPR.	N/A		NTS
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D4402-3 GAS SPRING SUPPORT

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2011-05-27
MP

- NOTES:
- 1) MATERIAL: 2024-T3 OR 6061-T6 ALUMINUM SHEET, 0.063 THICK
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.02 lbs

DESIGN	<i>DC</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>DC</i>		
CHECKED	<i>AS</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4402	SHEET 8 OF 8
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	OXYGEN SHELF	NTS
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